



Remove the OEM exhaust system...4mm Allen to remove finned exhaust port covers; 8mm Allen to loosen and lower right floorboard (support underneath to reduce strain on brake line); Unplug (2) O2 sensors. Remove left and right side exhausts...Various Metric sockets.

LSR 2-1 Exhaust:

Note: There is no clamp on the front primary slip joint. The installation reuses the (4) exhaust stud nuts and the (2) exhaust gaskets.

The red indicators above are where the heat shield worm drive clamp screw heads are located. There are a total of eight worm drive clamps: Four #24 on the front and rear primary tube heat shields. One #24 and one #28 on the Merge Collector heat shield. Two #60 on the tail section heat shield. Black on Black exhausts or Stainless on Silver exhausts.

The LSR 2-1 tail section to the rear fender mount uses (2) 8mm x 1.25 x 20mm Socket Head Cap Screws; (2) 8mm lock washers.

The mid section of the exhaust system has a tab that attaches to the factory tab in that location. It is secured by one 8mm x 1.25 x 20mm Socket Head Cap Screw; (1) 8mm lock washer.



The left side support bar is secured by (3) 8mm x 1.25 x 25mm bolts; (3) 8mm flat washers; (3) 8mm split lock washers; (3) 8mm x 1.25 hex nuts. Washer under bolt head. Bolts from outside facing "in" towards the motorcycle. Lock washer and nut to the inside.